



Work Order ID 143880

March 24, 2016 4:14:19 PM

143880

Page 2

Item ID: D205-706-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Fuel Purge Canister

Stop ***NS2***

Start Date: 4/1/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 1.00

1

Customer:

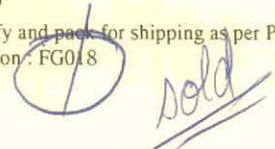
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-706-013 Location: FG018								
									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
28
9-89

APR 2 1 2016

MJS

APR 2 1 2016

MF
16-4-21



Picklist Print

March 24, 2016 4:14:25 PM

Page 1

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D
KJ/JLM IPP Rev:F 10.05.10 as per
chg002 DD verified :EC IPP Rev:G 12.12.07 as per IIN revB
DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2001-4

Manufactured

No

110

Each

7.0000

1

12

D2001-4

Valve Assembly 1/4 inch

**

DAS 27 9-89

Location

Loc Qty

Loc Code

ST001

3

134329

3

ST012a

4

142185

4

D3262-041

Manufactured

No

110

Each

1.0000

1

12

D3262-041

Canister Assembly

**

14381

DAS 27 9-89

Location

Loc Qty

Loc Code

ST492

1

137616

1

D3264-1

Manufactured

No

110

Each

0.0000

2

24

D3264-1

Bracket

**

123791

DAS 27 9-89

D3297-1-0121

Manufactured

No

110

Each

6.0000

1

12

D3297-1-0121

Hose Assembly

**

DAS 27 9-89

Location

Loc Qty

Loc Code

ST209

6

115581

2

140748

4

APR 14 2016

DAS 28 9-89



Picklist Print

March 24, 2016 4:14:25 PM

Page 2

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

D3297-1-0130

Manufactured No

110 Each

5.0000

1 1.2

D3297-1-0130

Hose Ass'y

**

DAS 27 9-89

Location

Loc Qty

Loc Code

ST209

5

137517

2

142183

3

D3297-3-0350

Manufactured No

110 Each

4.0000

1 1.2

D3297-3-0350

Hose Assembly

**

DAS 27 9-89

Location

Loc Qty

Loc Code

ST209

4

134299

1

142184

3

D3298-001

Manufactured No

110 Each

2.0000

1 1.2

D3298-001

Tube Assembly

**

3143824

DAS 27 9-89

Location

Loc Qty

Loc Code

ST210

2

120131

1

141408

1

D3298-009

Manufactured No

110 Each

3.0000

1 1.2

D3298-009

Tube Assembly

**

DAS 27 9-89

Location

Loc Qty

Loc Code

ST210

3

120492

1

141614

2

APR 14 2016



Picklist Print

March 24, 2016 4:14:25 PM

Page 3

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

D3299-1

Manufactured No

110 Each

4.0000

D3299-1

Fitting

**

DAS
C27
9-89

Location

Loc Qty

Loc Code

ST030

4

103865

4

D3299-3

Manufactured No

110 Each

10.0000

D3299-3

Fitting

**

DAS
C27
9-89

Location

Loc Qty

Loc Code

ST030

10

103866

10

D3301-1

Manufactured No

110 Each

5.0000

D3301-1

Placard

**

DAS
C
9-89
DAS
C
9-89

Location

Loc Qty

Loc Code

ST030

5

132829

5

D3301-3

Manufactured No

110 Each

4.0000

D3301-3

Placard

**

DAS
C
9-89
DAS
C
9-89
DAS
C
9-89

Location

Loc Qty

Loc Code

ST030

4

137528

4

APR 15 2016



Picklist Print

March 24, 2016 4:14:26 PM

Page 4

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

D3302-1

Manufactured

No

110

Each

13.0000

1 1.2

D3302-1

Doubler

DAS
28
9-89

**

Location

Loc Qty

Loc Code

ST494

13

125877

1

137783

12

D3302-3

Manufactured

No

110

Each

12.0000

1 2

D3302-3

Doubler

DAS
28
9-89

**

Location

Loc Qty

Loc Code

ST494

12

140808

12

AN3-5A

Purchased

No

110

Each

404.0000

4 4.8

AN3-5A

Bolt

DAS
28
9-89

**

Location

Loc Qty

Loc Code

FP001

34

m133686

2

m134055

32

GA

4

m133686

4

ST350

366

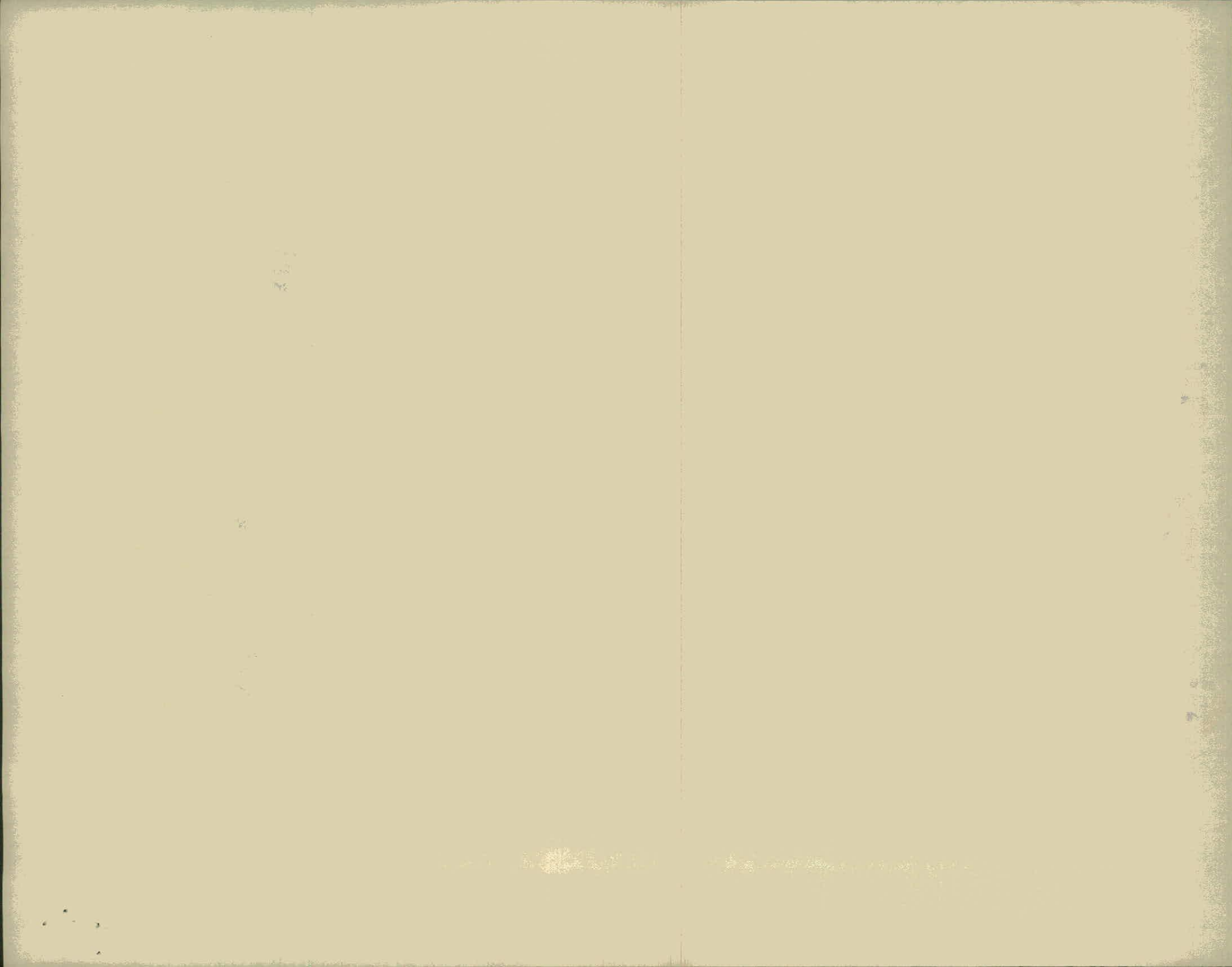
m134055

66

m134502

300

APR 14 2016



Picklist Print

March 24, 2016 4:14:26 PM

Page 5

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

AN814-6D

Purchased

No

110

Each

6.0000

AN814-6D

Plug

**

Location

Loc Qty

Loc Code

ST326

6

m132677

2

m134405

4

AN815-6D

Purchased

No

110

Each

21.0000

AN815-6D

Union-M-Flare

**

Location

Loc Qty

Loc Code

ST326

21

m132680

21

AN833-6D

Purchased

No

110

Each

14.0000

AN833-6D

Elbow, Bulkhead-M-Flare

**

Location

Loc Qty

Loc Code

CCK006

11

M130466

11

ST324

3

M130466

3

AN924-6D

Purchased

No

110

Each

49.0000

AN924-6D

Nut

**

Location

Loc Qty

Loc Code

ST322

49

m132680

10

m133938

15

m134502

24

APR 14 2016

March 24, 2016 4:14:26 PM

Shop Packet Print

Page 5



Picklist Print

Page 6

March 24, 2016 4:14:26 PM

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

1,822.000

4

48

NAS1149D0332.I

Washer

**

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

10

m129682

10

GA

110

m132677

110

ST260a

1600

m133988

600

m134502

1000

ST266

102

m133498

102

ff

NAS1149D0363J

Purchased

No

110

Each

1,631.000

8

8/16

NAS1149D0363.I

Washer

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

633

m134055

633

Return2016

2

m132317

2

ST263

996

m134370

996

NAS1149D0963J

Purchased

No

110

Each

70.0000

2

24

NAS1149D0963.I

Washer

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST263

70

125445

70

APR 14 2016

March 24, 2016 4:14:26 PM

Shop Packet Print

Page 6

Picklist Print

March 24, 2016 4:14:26 PM

Page 7

Work Order ID: 143880

143880

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,371.000

4

48

MS21042L3

Nut

**

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

828

m133790

28

m134360

800

OVER007

1200

m134360

1200

Return2016

1

M132382

1

ST304

242

m134039

242

8

MS21919-WDG12

Purchased

No

110

Each

37.0000

1

2

MS21919-WDG12

Clamp

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST293

37

m129630

37

2

MS21919-WDG16

Purchased

No

110

Each

10.0000

2

24

MS21919-WDG16

Clamp

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST292

10

m128635

2

m133363

8

24

DAS
28
9-89

APR 14 2016

March 24, 2016 4:14:26 PM

Shop Packet Print

Page 7



Picklist Print

March 24, 2016 4:14:26 PM

Page 8

Work Order ID: 143880

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

143880

D205-706-013

Start Date: 4/1/2016

Required Date: 4/8/2016

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG9

Purchased

No

110

Each

200.0000

5 10

MS21919-WDG9

Clamp

**

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

CCK006

100

m134544

100

ST293

100

m134376

100

10

MS21920-42

Purchased

No

110

Each

10.0000

2 24

MS21920-42

CLAMP

**

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST546

10

m132550

4

m134050

6

2

MS29512-06

Purchased

No

110

Each

31.0000

5 10

MS29512-06

O-RING

**

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST274

31

m132617

15

m132680

16

2

MS35489-11

Purchased

No

110

Each

17.0000

1 12

MS35489-11

GROMMET

**

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST269

17

m129499

17

2

APR 14 2016

March 24, 2016 4:14:26 PM

Shop Packet Print

Page 8



Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

• COPYRIGHT © 2004 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **B**

Date: 12.11.06



REFERENCE ONLY

Work Order
March 2

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

• COPYRIGHT © 2004 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B

Date: 12.11.06

100